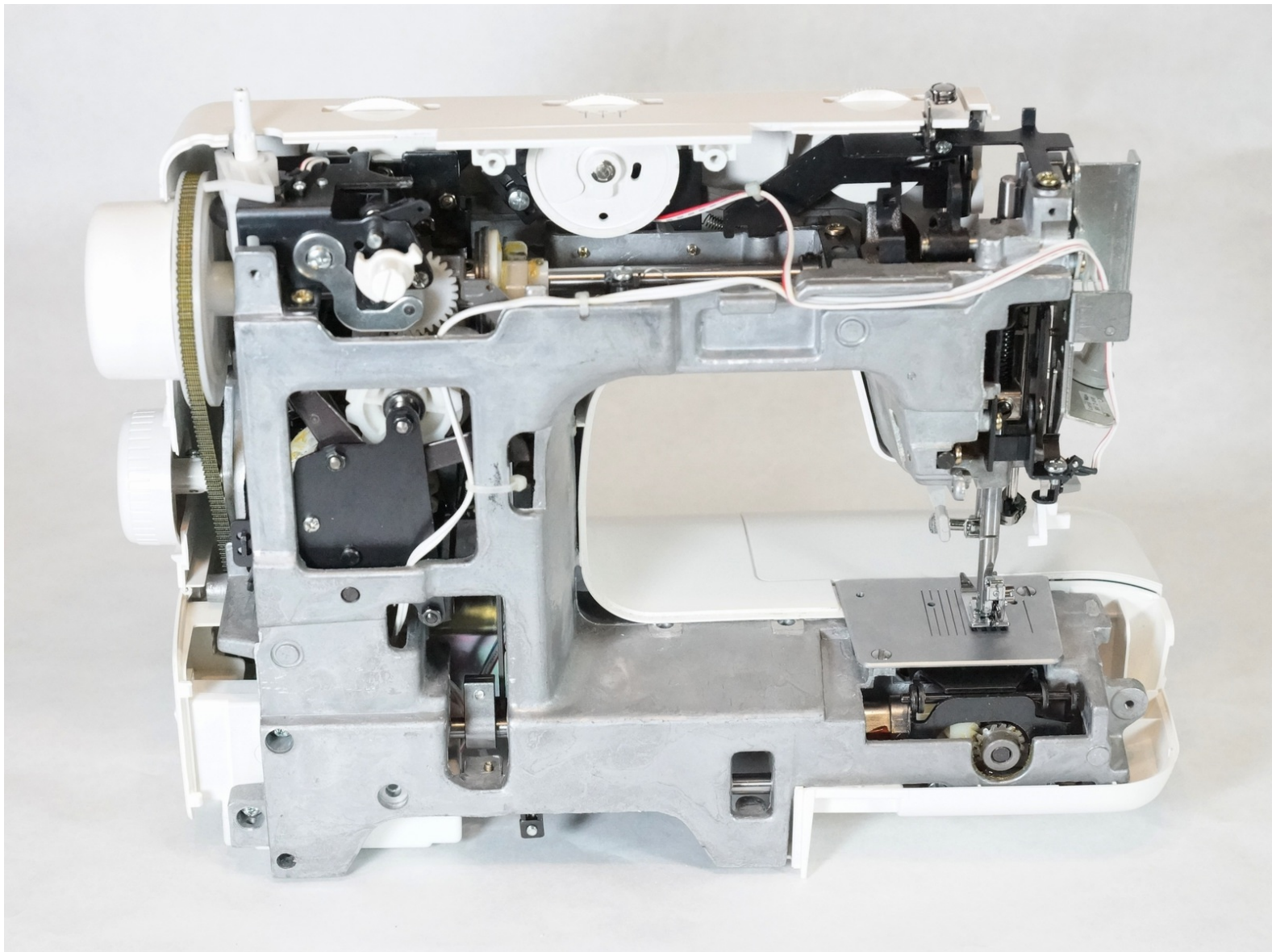




Brother XR-40 Lightbulb Replacement

This guide will demonstrate how to replace the lightbulb in the Brother XR-40 sewing machine.

Written By: Kevin Bickers



INTRODUCTION

Replacing the lightbulb involves opening up the machine. You will need to purchase a sewing machine bulb set, including the wire plug-in, to replace it.



TOOLS:

- [Phillips #2 Screwdriver](#) (1)
- [Utility Scissors](#) (1)
- [Flathead Screwdriver](#) (1)



PARTS:

- [Zip Ties](#) (1)
-

Step 1 — Back Panel



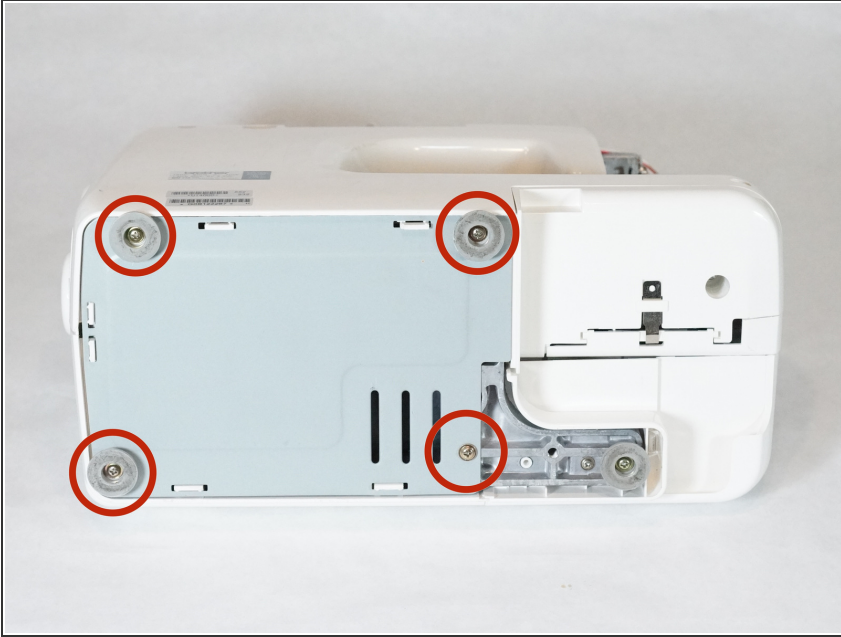
- Place the machine on a solid surface.
- Remove the 14mm Phillips #2 screw holding on the face cover.

Step 2



- Remove the two 14mm Phillips #2 screws and two 22mm Phillips #2 screws that secure the rear casing.

Step 3



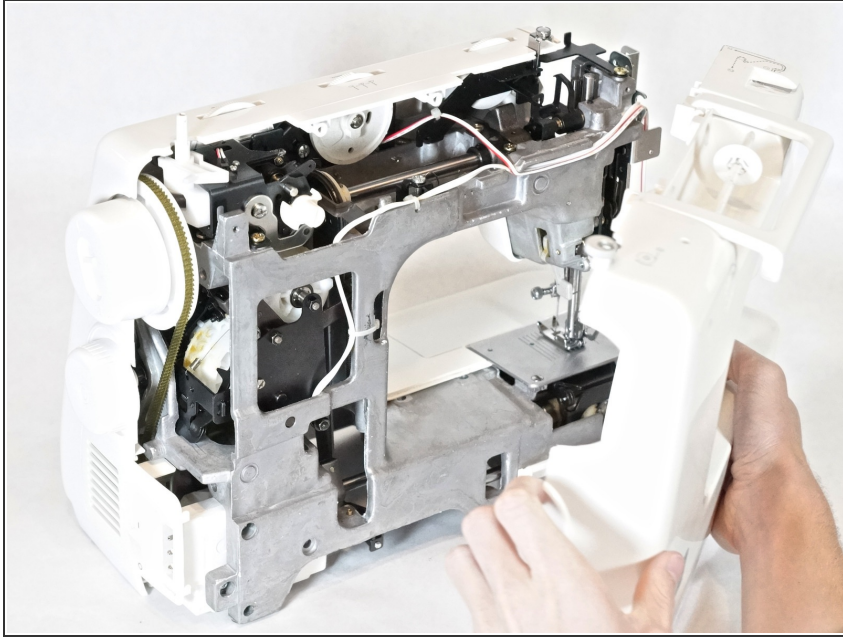
- Lay the machine on its side.
- Remove the four 10mm Phillips #2 screws that hold the bottom panel in place.
- ⓘ The feet will come off with the screws.

Step 4



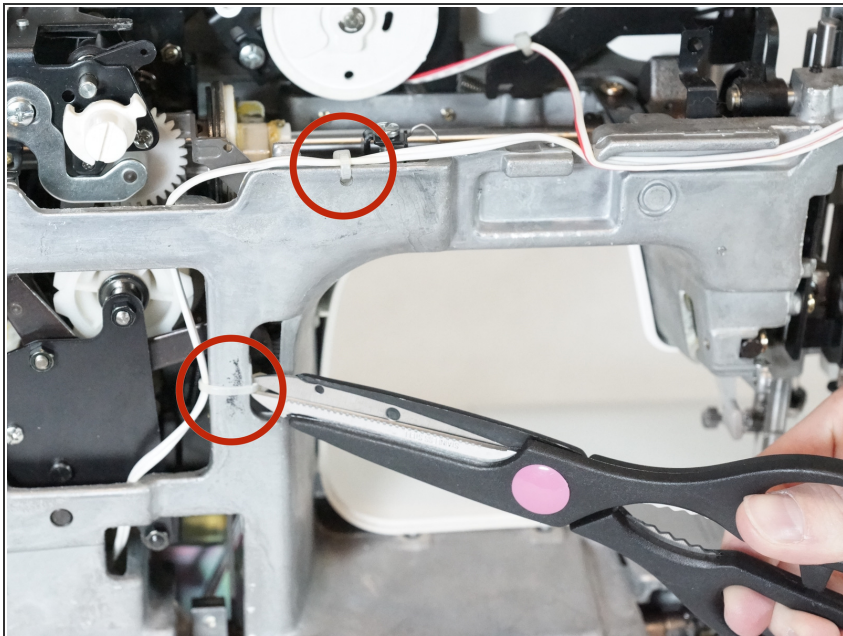
- Remove the bottom panel.

Step 5



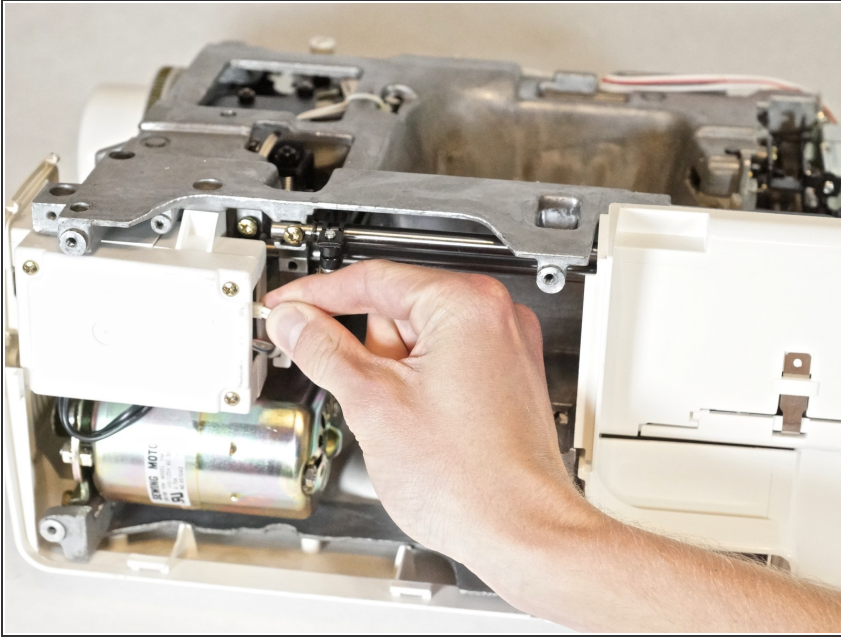
- Place the machine upright.
- Remove the rear casing.
- ⓘ You may have to wiggle the panel and pull at the same time.

Step 6 — Lightbulb



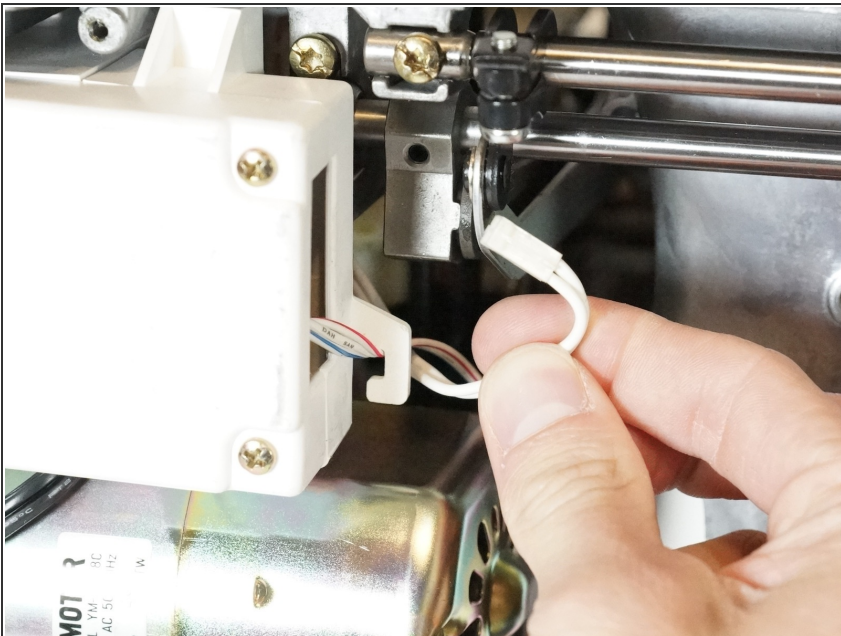
- Using scissors, clip the two zip ties securing the lightbulb wire.

Step 7



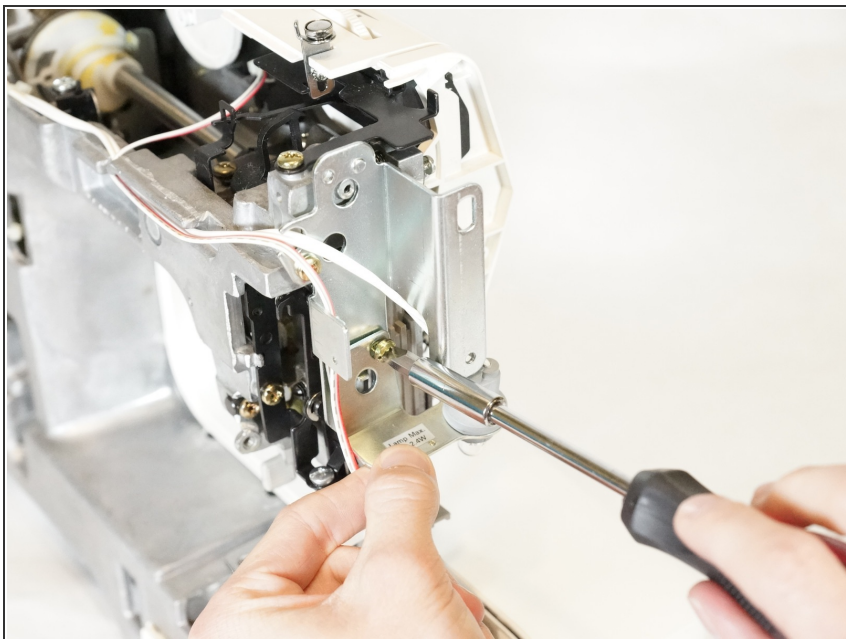
- Place the machine on its side, with access to the bottom.
- Gently pull out the white wire connecting the bulb to the machine.

Step 8



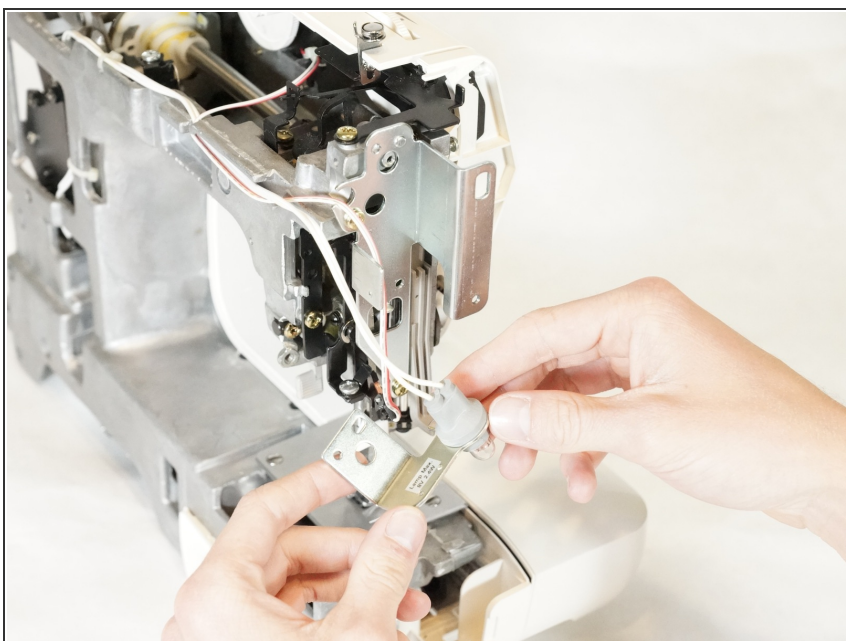
- Move the wire out from under the plastic hook.

Step 9



- Place the machine upright.
- Using the flathead screwdriver, remove the 5mm Flathead screw holding on the lightbulb bracket.

Step 10



- Remove the lightbulb assembly.

To reassemble your device, follow these instructions in reverse order.